



RECONNECT

SYMPOSIUM 2022

KNOWLEDGE • OPTIMIZATION • INNOVATION

Stamicarbon's Vision 2030

on sustainable mineral fertilizers

Dr. Harold Borkink

17 May, 2022

Agenda

- Our world is changing
- Stamicarbon's vision 2030
- Food/feed system challenges
- Fertilizer's role and challenges
- Technology solutions
- Where it all comes together
- Outlook 2030



Photo credit: <https://www.flickr.com/photos/144683333@N02/>

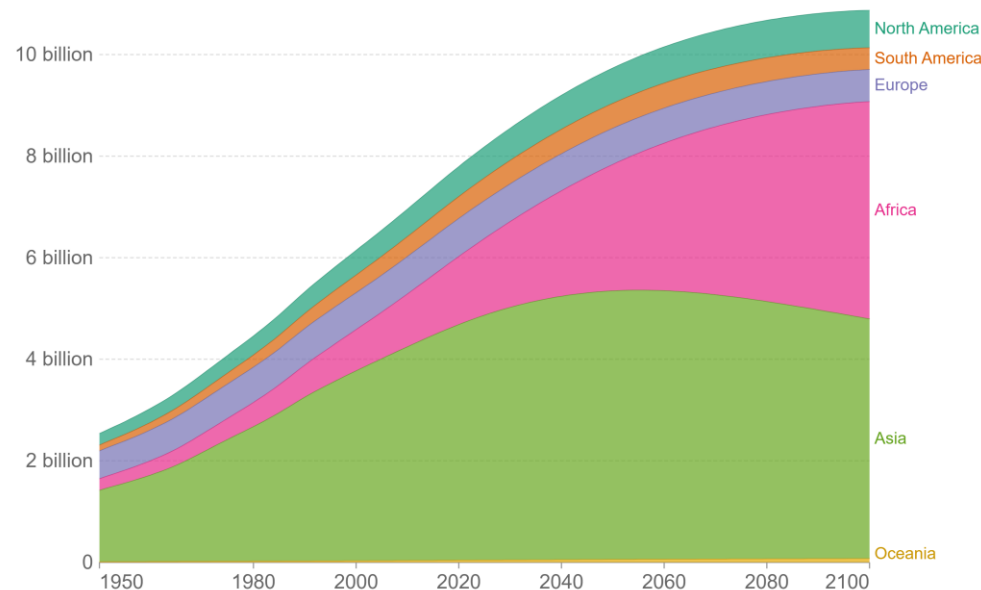
OUR WORLD IS CHANGING...

Growing world population (2015 => 2030: +1.2 bln)

World population by region

Projected population to 2100 is based on the UN's medium population scenario.

Our World
in Data

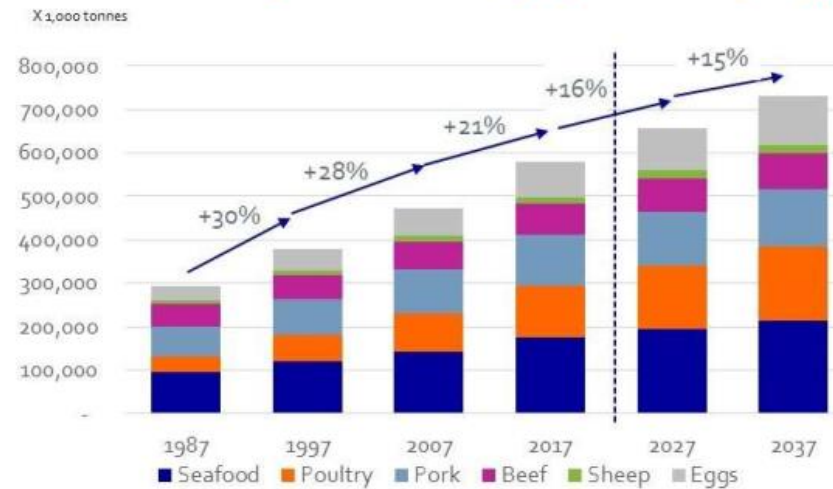


Source: Gapminder (v6), HYDE (v3.2), UN (2019)

OurWorldInData.org/world-population-growth • CC BY

Increasing livestock (2015 => 2030: + 20% in weight)

Global animal protein demand projections 2017-2037f



Source: Rabobank analysis based on USDA, FAO and local statistics, 2018

CAGR: 2017-2037f

Eggs: CAGR +1.6%

Beef: CAGR +1.1%

Pork: CAGR +1.0%

Poultry: CAGR +2.0%

Seafood: CAGR +1.2%

Climate change is impacting our world & agriculture



<https://www.noaa.gov/education/resource-collections/climate/climate-change-impacts>



Source: The Future Leadership Institute, March 2016

STAMICARBON's VISION 2030

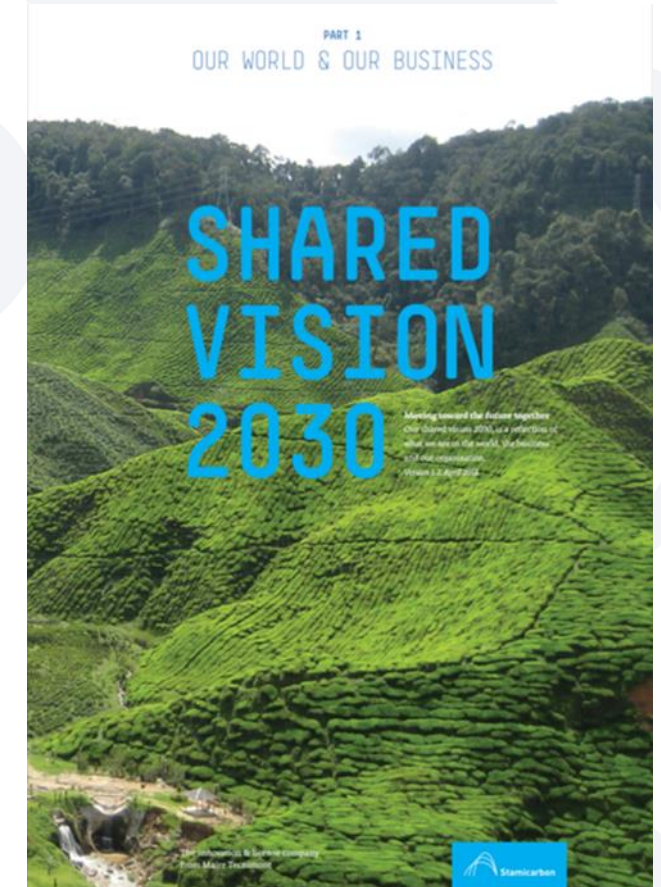
Agriculture will face many challenges in the future and a growing world population will require a drastic increase in food supply.

Questions we asked ourselves:

- How can this growing population be fed, while taking care of our environment?
- What differences can Stamicarbon make?

Strategic R&D's innovation ambition focuses on two areas:

- ✓ Sustainable production of N-based mineral fertilizers
(from sustainable feedstocks and renewable energy sources)
- ✓ Production of sustainable N-based mineral fertilizers
(delivering the **Right** nutrients, at the **Right** rate, at the **Right** time and in the **Right** place)



FOOD & FEED SYSTEM CHALLENGES

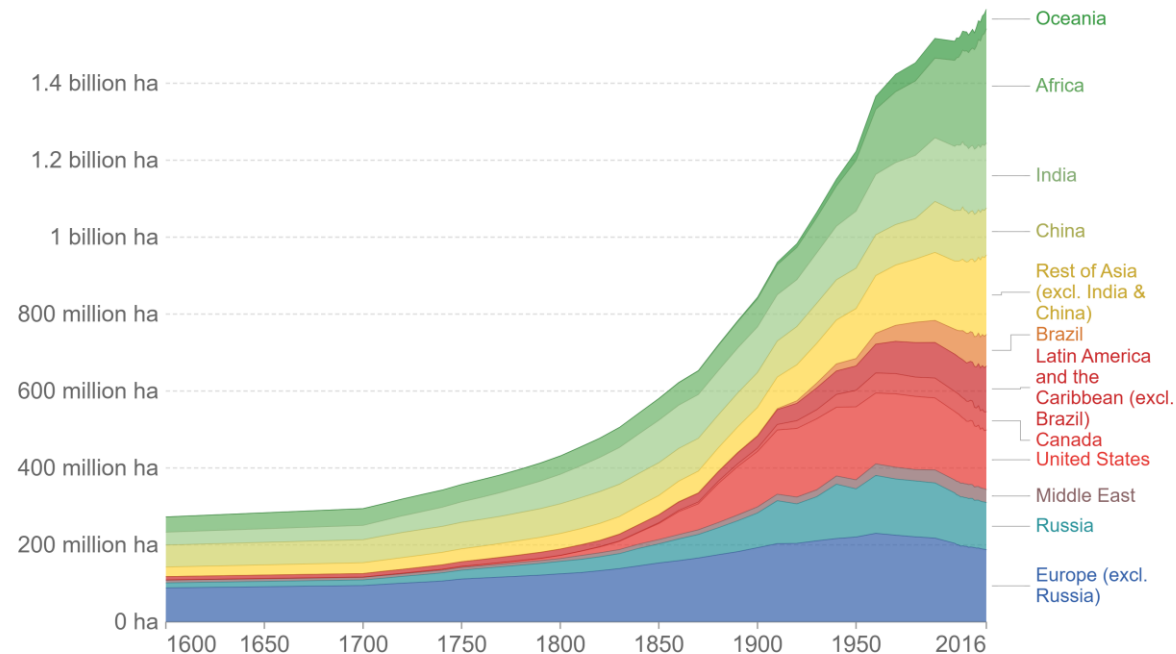
Limited arable land for crop growing for food and feed.

Increasing # people need to be fed from one hectare of cropland.

Cropland use over the long-term, 1600 to 2016

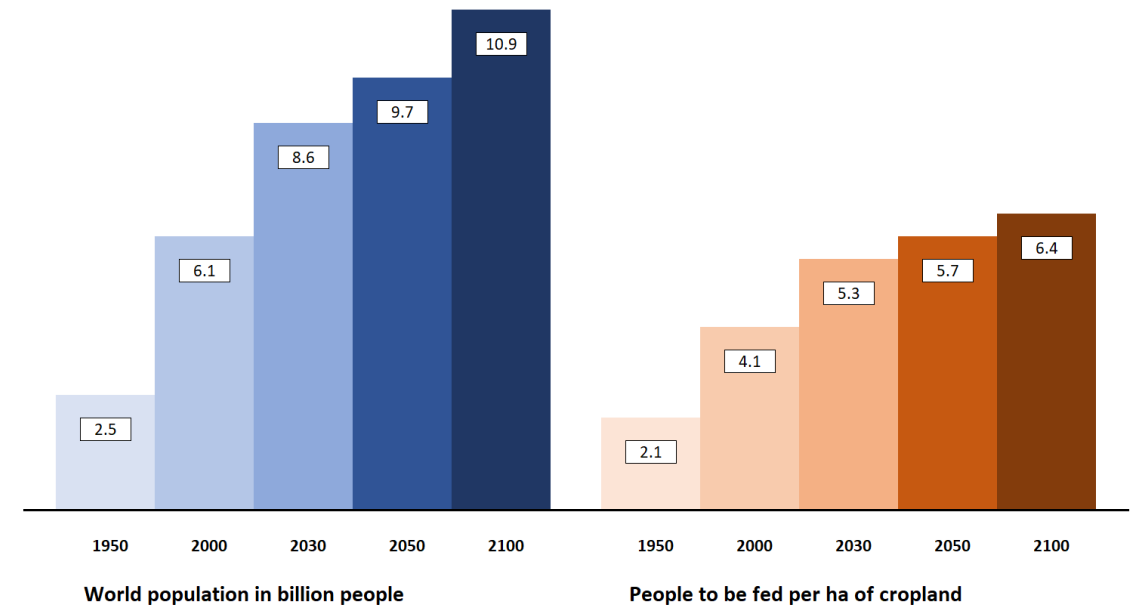
Total cropland area, measured in hectares. Cropland refers to the area defined by the UN Food and Agricultural Organization (FAO) as 'arable land and permanent crops'.

Our World in Data



Source: History Database of the Global Environment (2017)

OurWorldInData.org/yields-and-land-use-in-agriculture/ • CC BY



Malnutrition leading to...

- > 2 bln people suffering from micronutrient deficiencies
- > 2 bln people being overweight or obese
- > 650 mln people being undernourished

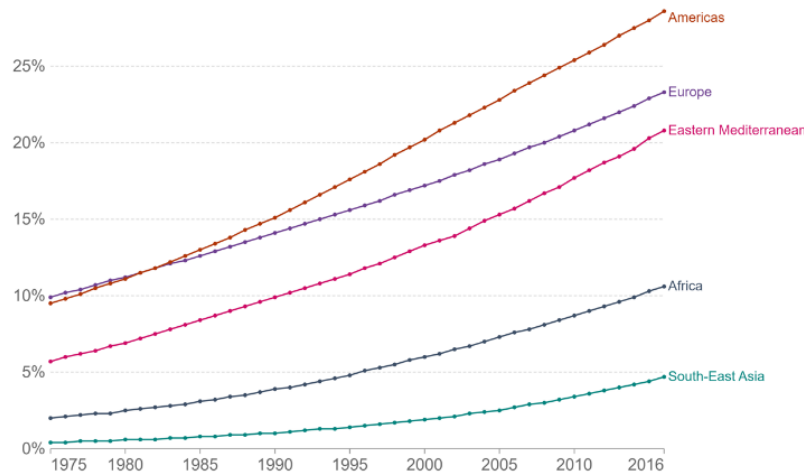


Photo credit: <https://www.flickr.com/photos/byrawpixel/31917913988/>

Share of adults that are obese, 1975 to 2016

Obesity is defined as having a body-mass index (BMI) equal to or greater than 30. BMI is a person's weight in kilograms divided by his or her height in metres squared.

Our World in Data



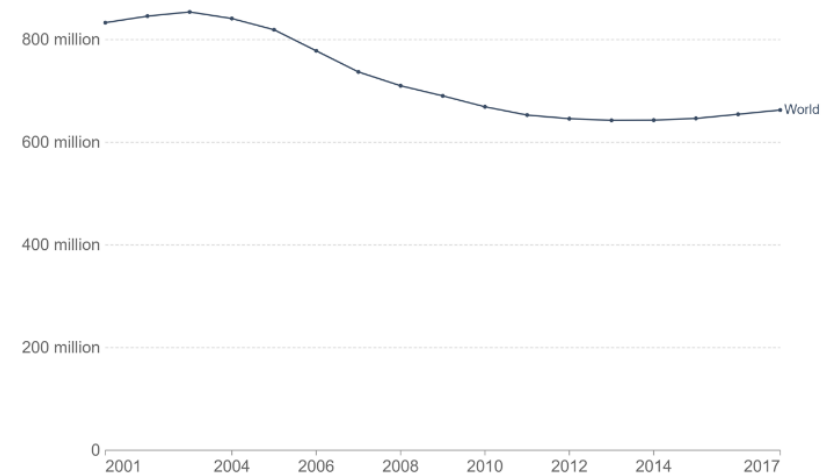
Source: WHO, Global Health Observatory

OurWorldinData.org/obesity • CC BY

Global number of people who are undernourished

Total number of people that are defined as undernourished. An individual is considered to be undernourished when dietary energy consumption is less than a pre-determined threshold.

Our World in Data

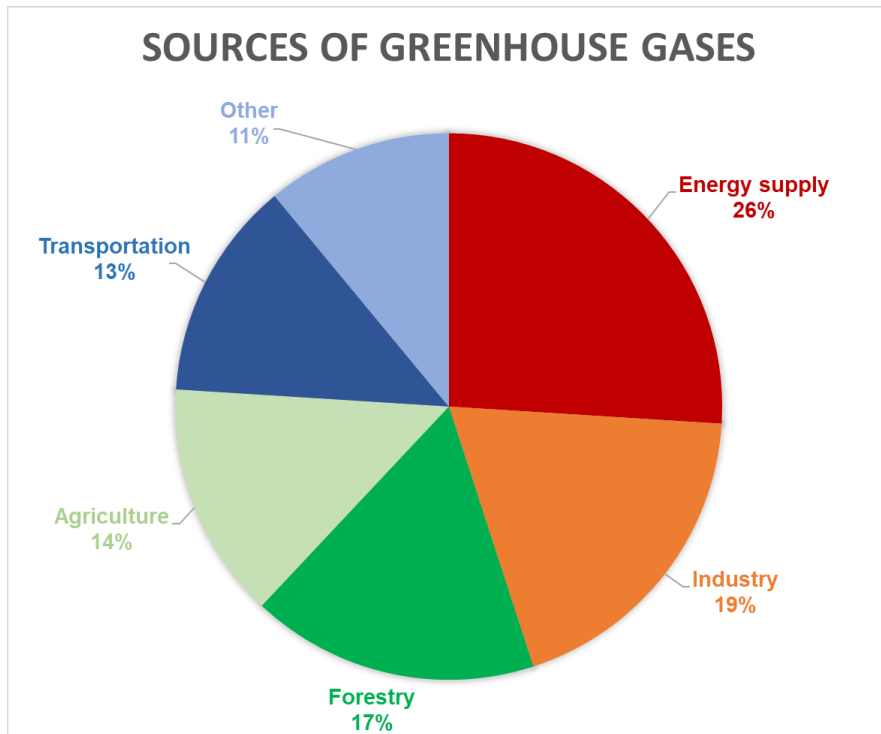


Source: Food and Agriculture Organization of the United Nations

OurWorldinData.org/hunger-and-undernourishment/ • CC BY

Growing environmental pollution

GHG emissions resulting in climate change



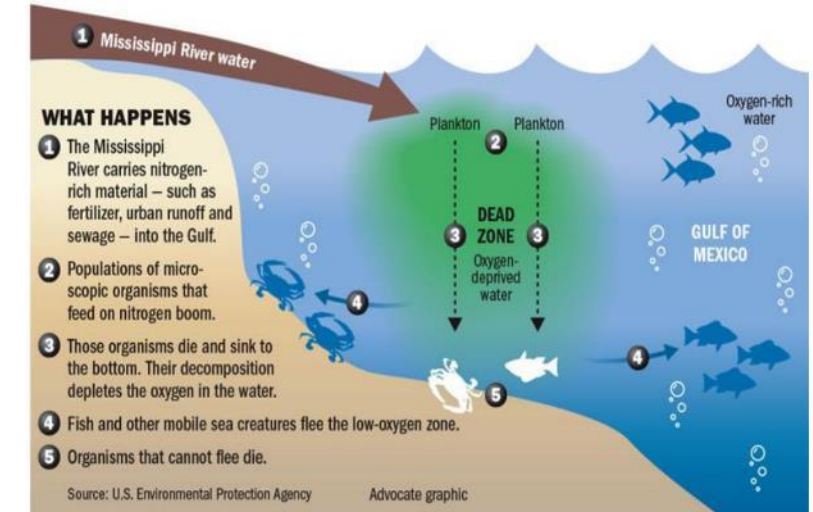
Data source: <https://www.agronomy.org/about-agronomy/climate-change/>



Photo credit: <https://www.flickr.com/photos/48722974@N07/7734530234>

Surface water pollution (from run-off or leaching) resulting in “dead zones”

How a “dead zone” is created in the Gulf of Mexico



Source: Steve Hardy, The Advocate, May 2019

Summarizing:

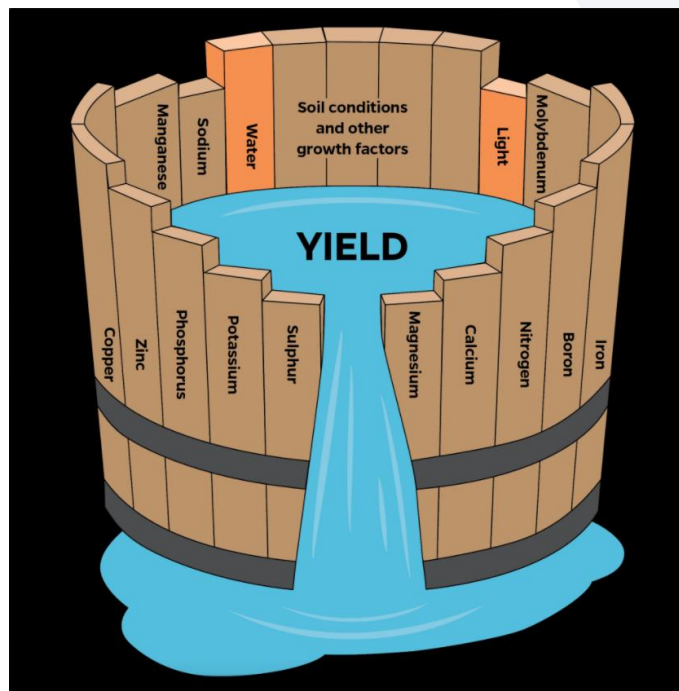
The food and feed system needs to become:

- More FLEXIBLE
- More EFFICIENT
- More HEALTHY
- Less POLLUTING

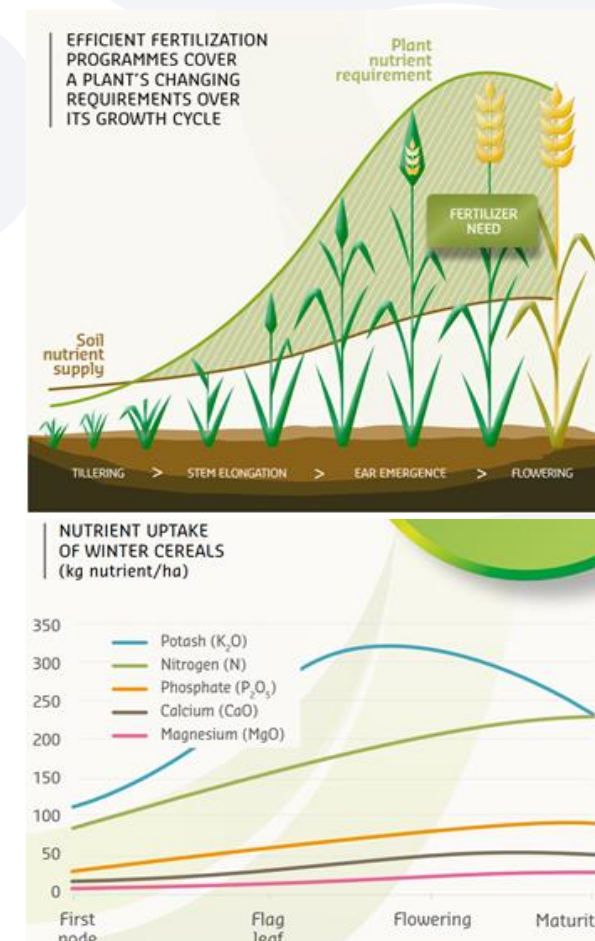
FERTILIZER'S ROLE AND CHALLENGES

Fertilizers balance the gap between nutrients required for optimal crop development and nutrients supplied by the soil and replenish missing nutrients which are “lost” with harvesting.

- Liebig's “Law of the Minimum” requires a balanced supply of nutrients and of soil and climate conditions.
- Different crops require different nutrients for optimal growth and the required amounts and ratios change during the growth cycle.



Source: Tripti Vashisth, Citrus Industry Magazine, May 2017,
IMAGE BY UF/IFAS COMMUNICATIONS



Source: Brochure “Nutrient Stewardship”, Fertilizers Europe, 2016

Fertilizers need to become more efficient

N

Up to 60% of the nitrogen ends up in the air or in the surface water

P

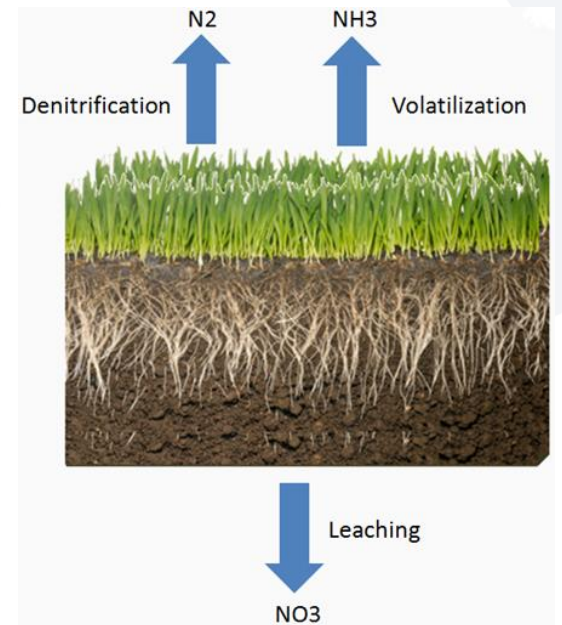
Up to 85% of the phosphorous is unused in 1st year of application

K

Up to 55% of the potassium is lost due to leaching or soil erosion

S

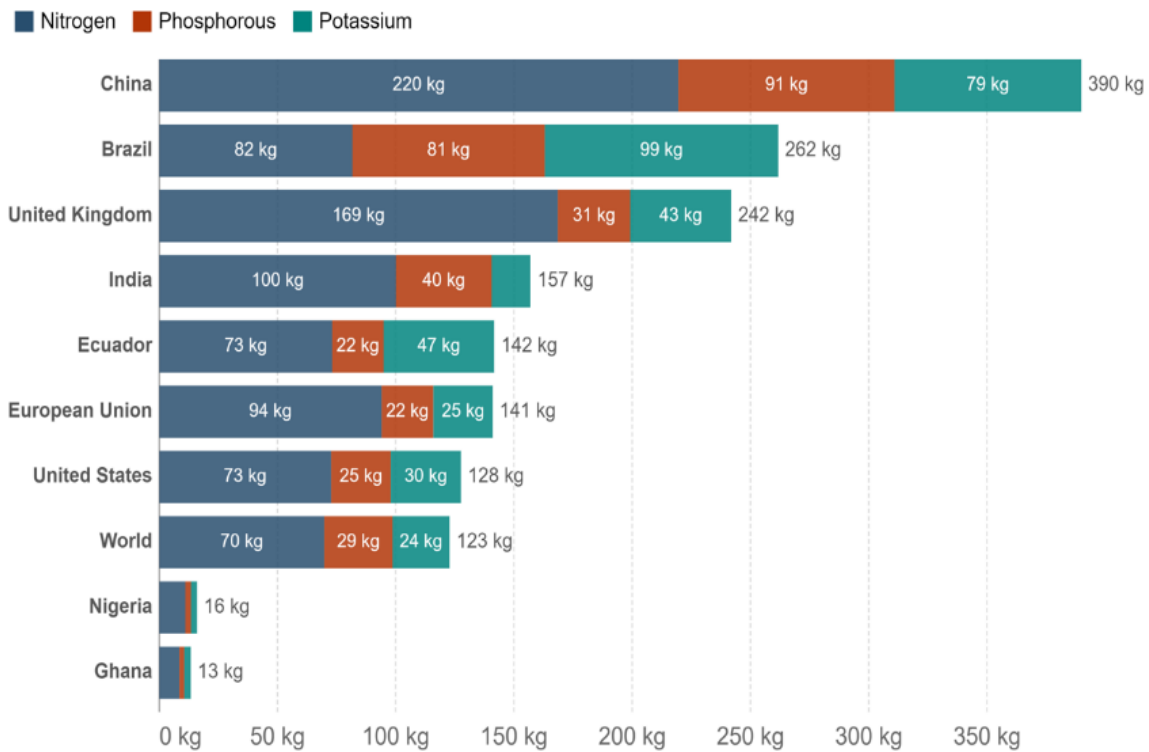
Up to 80% of the sulfur is immobilized or lost to the surface water



Too high or too low fertilizer application rates

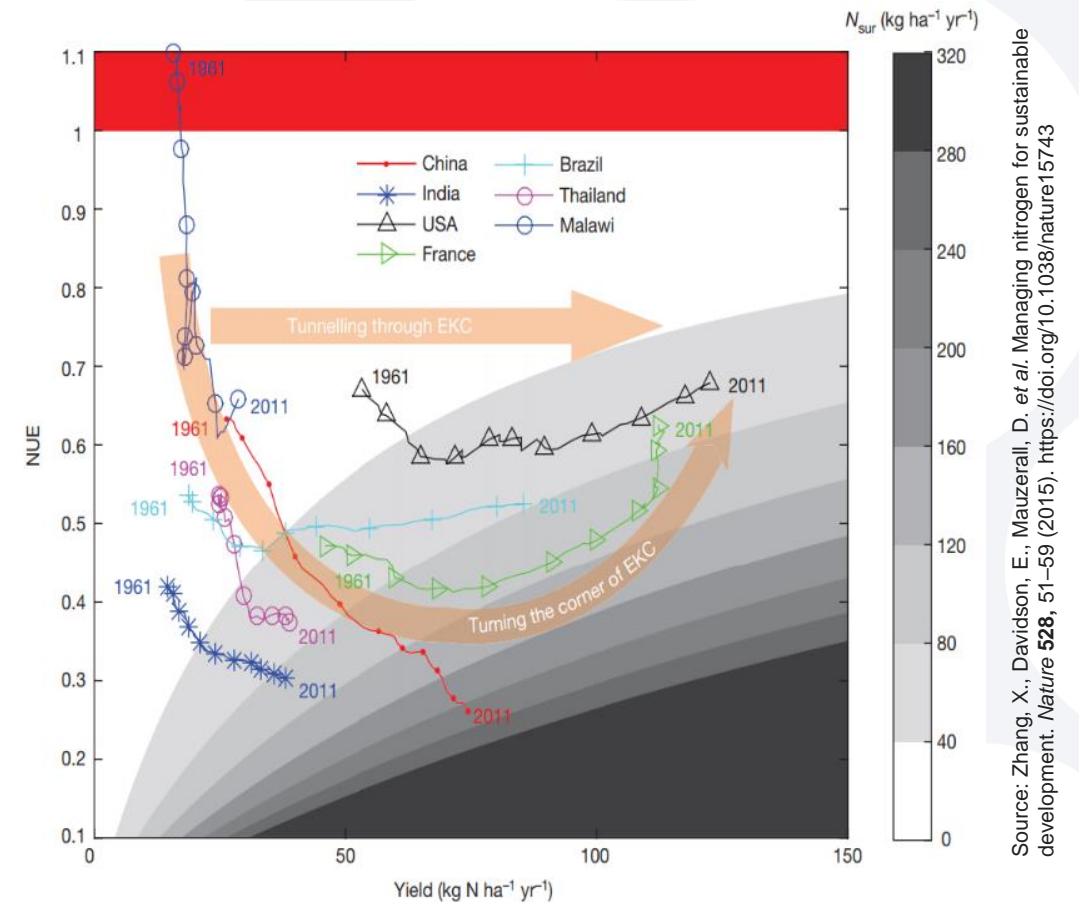
Resulting in low Nutrient Use Efficiencies

Fertilizer use per hectare of cropland, 2017



Source: Food and Agriculture Organization of the United Nations

OurWorldInData.org/fertilizers • CC BY



Source: Zhang, X., Davidson, E., Mauzerall, D. et al. Managing nitrogen for sustainable development. *Nature* 528, 51–59 (2015). <https://doi.org/10.1038/nature15743>

Phosphorous and Potassium are limited resources

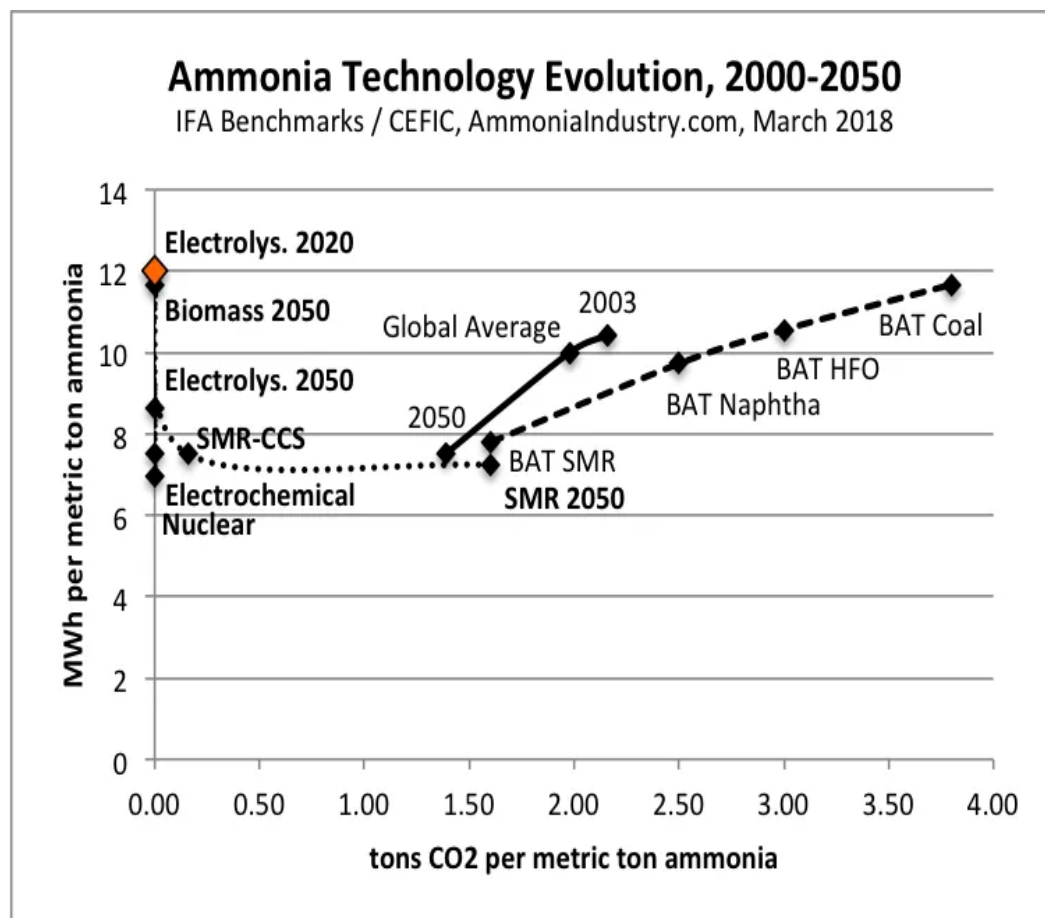


Source: Chris Bennet in Farm Journal AG WEB, August 2020



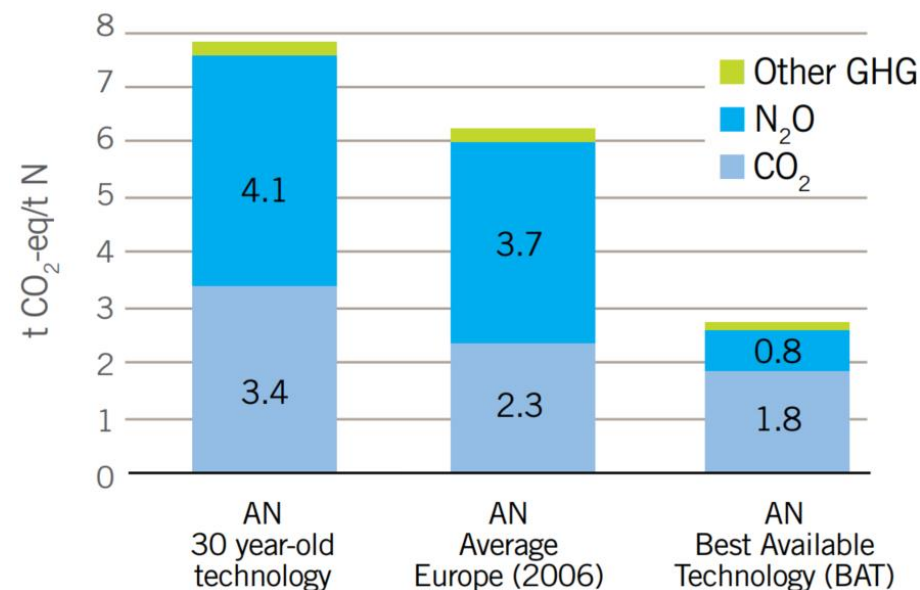
<https://earthobservatory.nasa.gov/images/83905/potash-mine-near-moab-utah>

GHG emissions from production of N-based fertilizers



Source: Trevor Brown, "Ammonia technology portfolio: Optimize for energy efficiency and carbon efficiency", Ammonia Energy Association, March 2018

GREENHOUSE EMISSIONS OF AMMONIUM NITRATE PRODUCTION AT DIFFERENT LEVELS OF PRODUCTION TECHNOLOGY



Source: Derived from Jenssen and Kongshaug, 2003 for '30 years old tech.' and Fertilizers Europe data for 'Average Europe 2006' and 'BAT today'.

Source: Brentrup and Pallière, "Energy Efficiency and Greenhouse Gas Emissions in European Nitrogen Fertilizer Production and Use", Fertilizers Europe, March 2014

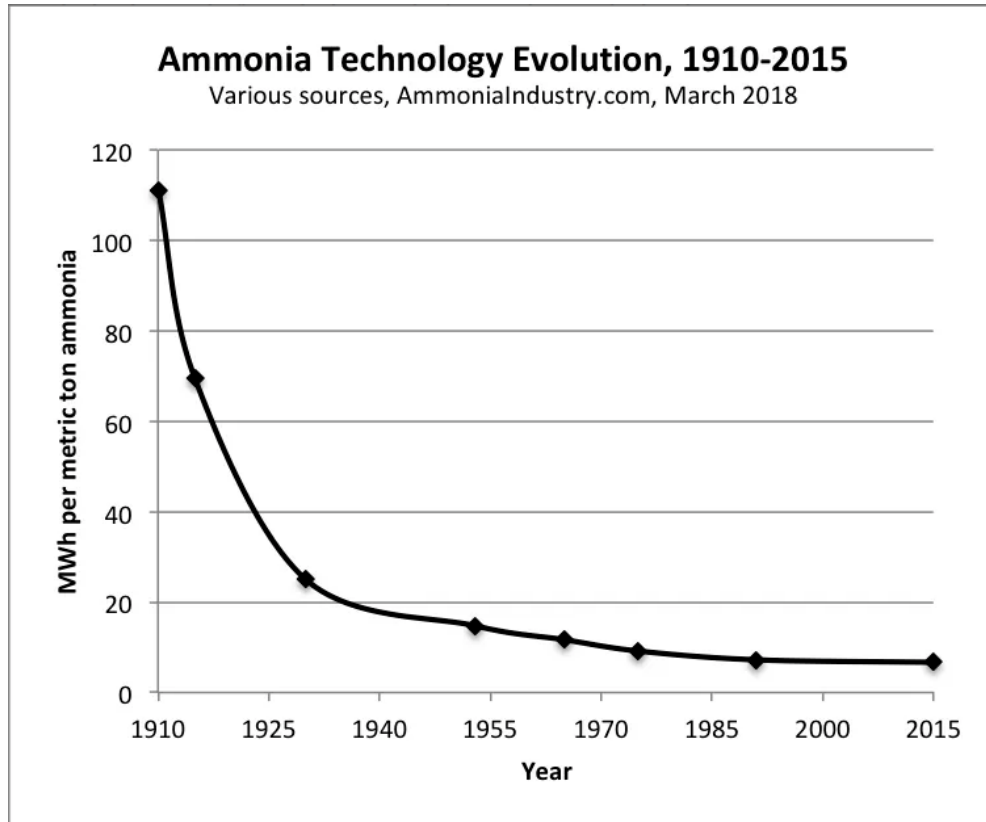
Summarizing:

Fertilizers need to:

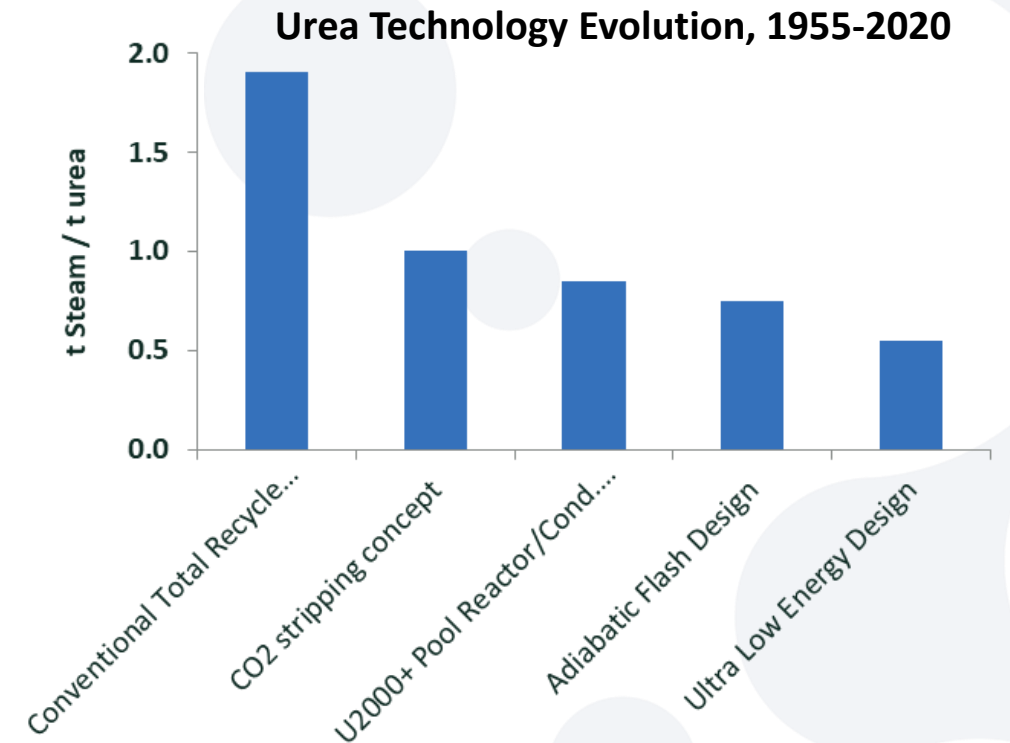
- Supply the RIGHT NUTRIENTS at the RIGHT TIME and in the RIGHT RATE
- Become MORE EFFICIENT and LESS POLLUTING
- Use RECYCLED NUTRIENTS as much as possible
- Be produced with the LOWEST POSSIBLE FOOTPRINT

TECHNOLOGY SOLUTIONS

Lower the energy consumption of fertilizer production



Source: Trevor Brown, "Ammonia technology portfolio: Optimize for energy efficiency and carbon efficiency", Ammonia Energy Association, March 2018



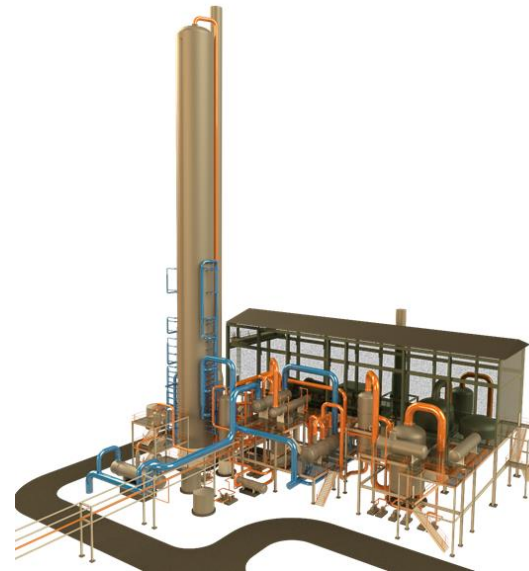
Stamicarbon's continuous technology innovation has reduced the HP steam intake by more than 70%

Make the production of N-based fertilizers green

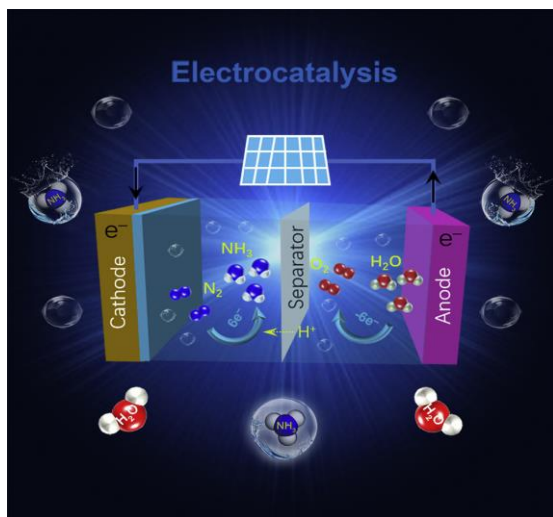
Step 1: Produce green Ammonia
from water and air.

Step 2: Produce green Nitric Acid
from green ammonia.

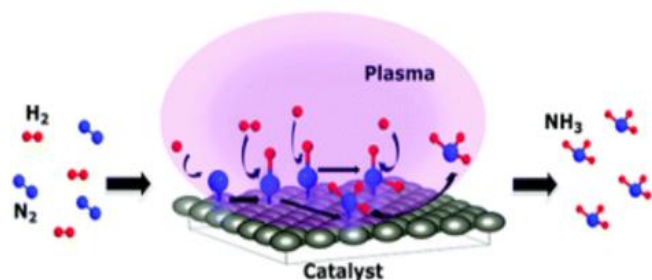
Step 3: Produce green Ammonium Nitrate
from green Ammonia and green Nitric Acid.



Develop technologies that further lower the footprint



<https://www.sciencedirect.com/science/article/abs/pii/S2451929421000383#undfig1>



<https://pubs.rsc.org/en/content/articlelanding/2019/cp/c9cp01139k>

Science 21 NOV 2021 11:38 AM AEDT

Share

Pathway for 'green ammonia' opens in new study

<https://www.miragenews.com/pathway-for-green-ammonia-opens-in-new-study-677754/>

ENERGY

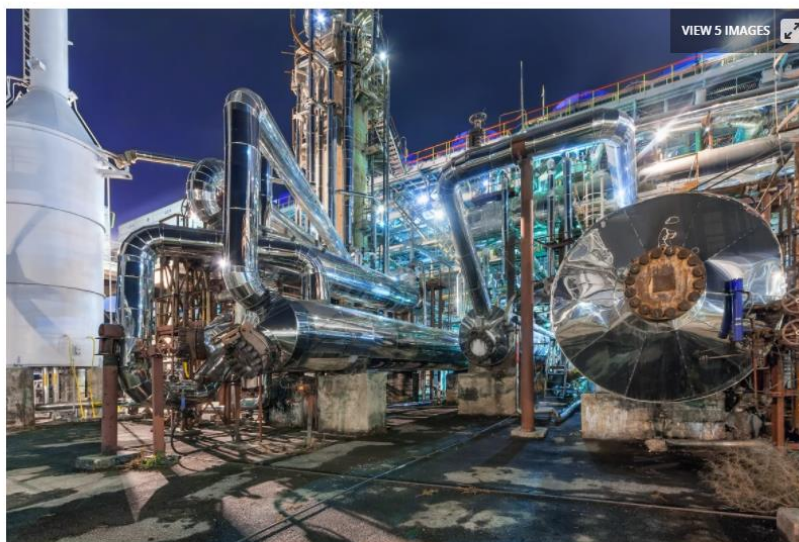
Green ammonia electrolysis breakthrough could finally kill Haber-Bosch

By Loz Blain
November 29, 2021

Listen To This Article

Powered by Gyst Audio

f t d in



Nearly all the world's current ammonia production uses dirty, steam-reformed hydrogen and a massive amount of energy via the Haber-Bosch process, but Jupiter Ionics' electrolysis device promises to disrupt this landscape. saoirse2010/Depositphotos

<https://newatlas.com/energy/green-ammonia-phosphonium-production/>

Use small scale units, operated by local people

- Distributed production near customer and feedstock
- Source of work and income for local people
- Add units, following the demand for fertilizer
- Enabling multi-purpose plants and production



<https://n2applied.com/>

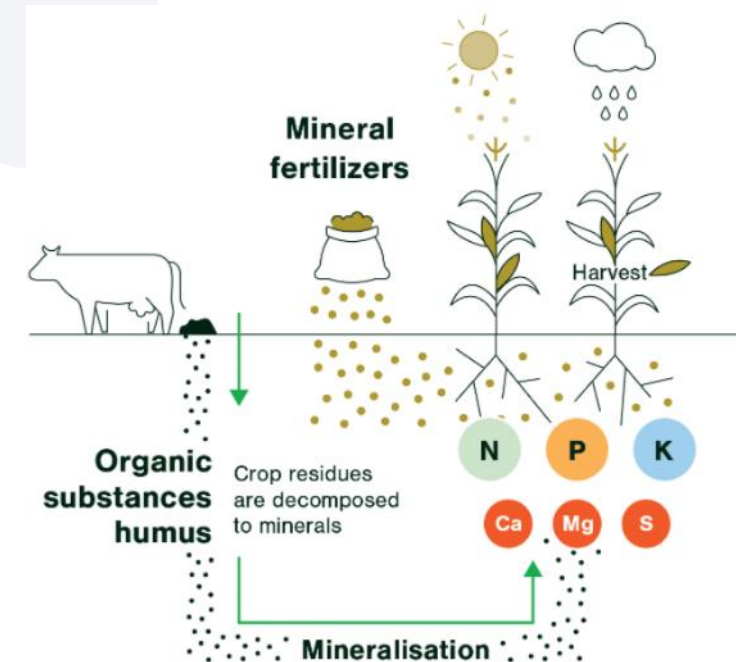
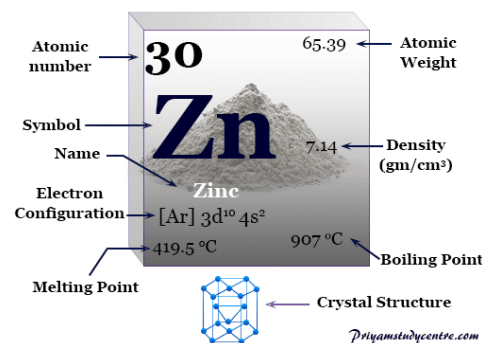
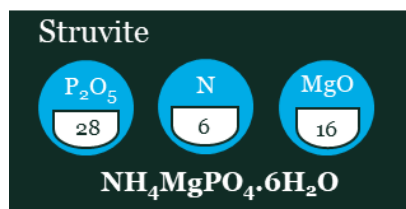
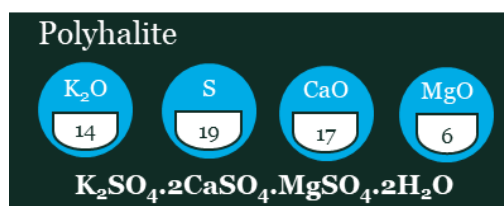
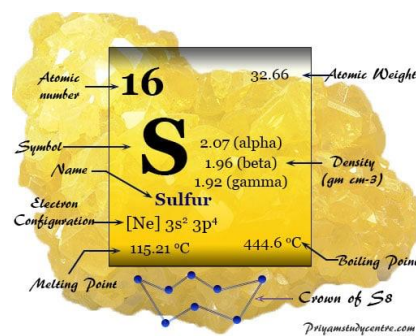


<https://www.nitricity.co/>



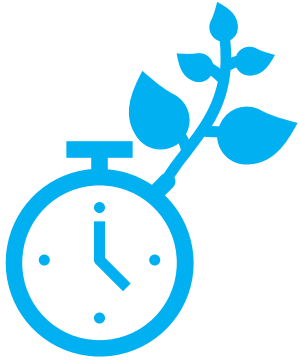
<https://www.stockholmresilience.org/research/research-news/2016-06-14-the-sdgs-wedding-cake.html>

Develop a flexible technology for compounding Urea or Ammonium Nitrate with other nutrients



<https://www.fertilizerseurope.com/fertilizers-in-europe/types-of-fertilizer/>

Develop flexible technologies for the production of compounded efficiency enhanced fertilizers (EEF's).



**Slow-release
fertilizers**



**Controlled-release
fertilizers**



**Stabilized
fertilizers**



Bio-stimulants

Summarizing:

Fertilizer production technologies are needed that:

- Have the lowest possible energy usage and emissions
- Do not need a carbon-based feedstock nor energy source
- Are flexible with changing the fertilizer nutrient composition
- Minimize the transportation of feedstock and/or final product

High fertilizer prices in Sub-Saharan Africa

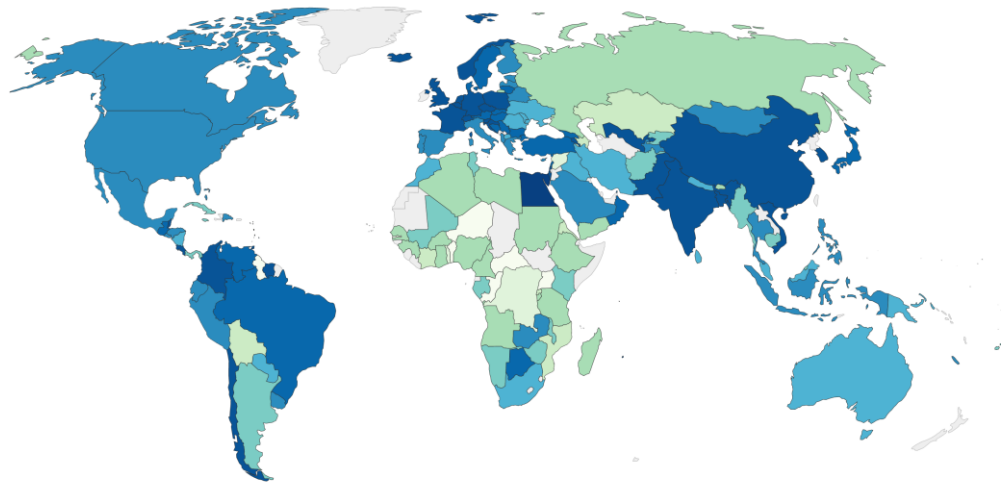
Resulting in a low fertilizer usage

and in low agricultural production

Nitrogen fertilizer use per hectare of cropland, 2017

Application of nitrogen fertilizer, measured in kilograms of total nutrient per hectare of cropland.

Our World
in Data



No data 0 kg 1 kg 2.5 kg 5 kg 12.5 kg 25 kg 50 kg 75 kg 100 kg 250 kg 500 kg

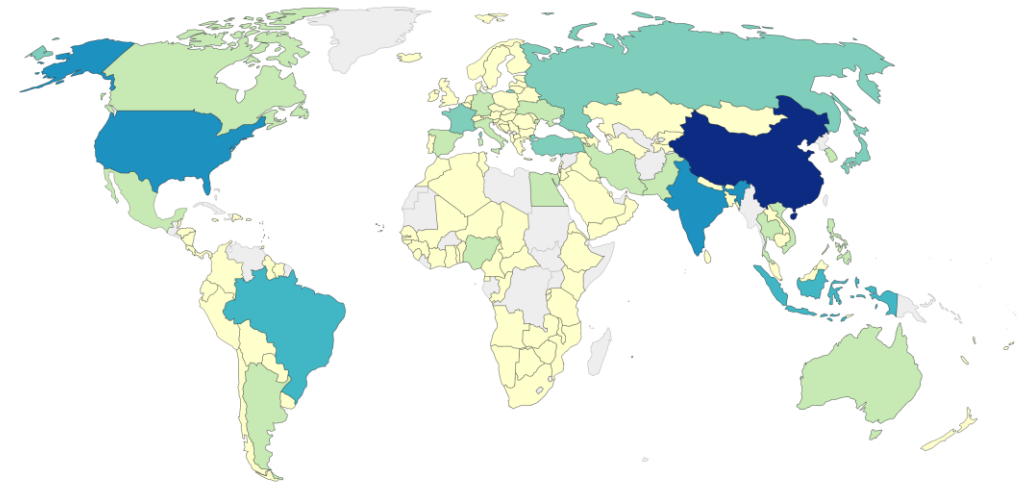
Source: UN Food and Agricultural Organization (FAO)

OurWorldInData.org/fertilizers • CC BY

Value of agricultural production, 2016

Gross production value of the agricultural sector, measured in current US\$.

Our World
in Data



No data \$0 \$25 billion \$50 billion \$100 billion \$250 billion \$500 billion \$1 trillion \$2 trillion

Source: UN Food and Agriculture Organization (FAO)

CC BY

Outlook 2030

What if together we would develop technologies:

- For the sustainable production, carbonless and with the lowest possible energy usage and emissions, of a nitrogen-based fertilizer,
- which can be compounded together with other nutrients in a flexible way, based on local crop and soil needs,
- which releases the nutrients when they are needed, and
- which make use of small-scale units, serving local needs ?



Stamicarbon has embarked on this journey, will you join us ?

Thank you!